

#### ABSTRACT OF THE DISCLOSURE

An ink tube (10) for an ink jet printer is formed by using a thermoplastic elastomer composition, having a Shore-A-hardness of not more than 70, which comprises an olefin thermoplastic resin and a rubber component, containing not less than 30 wt% of butyl rubber, which is dispersed finely by dynamic vulcanization the rubber component in the olefin thermoplastic resin. It is preferable to extrude the thermoplastic elastomer composition tubularly by a resin extrusion method.